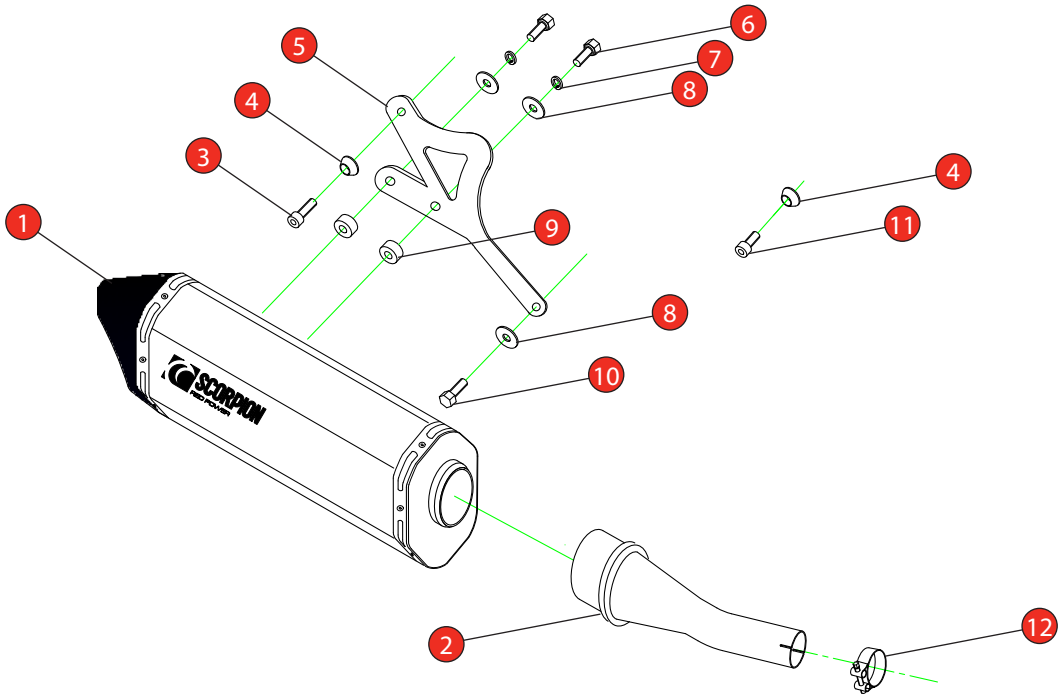
| | | | |
|---|---|---|---|
| **Bike** | Vespa GTS 300 & GTV 300 Euro 5 | **Part No.** | RVE-220 |
| **Year** | 2020-2024 | **Fit Kit** | Z039.10692 |
| **Notes** | Where not supplied use original fittings | **dB Killer** | Z038.10043 (TYPE V) |

Estimated Fitting Time: 60 Minutes




| NO. | PART NO. | DESCRIPTION | QTY |
|---|---|---|---|
| 1 | RSC508 | Serket Silencer | 1 |
| 2 | CP1141 | Connecting Pipe | 1 |
| **Fit Kit - Z039.10692** | | | |
| 3 | Z017.10073 | M8 x 25mm Cap Head Bolt | 1 |
| 4 | Z026.20068 | Alloy Bolt Finisher | 2 |
| 5 | Z015.31248 | Mounting Bracket | 1 |
| 6 | Z017.10049 | M8 x 30mm Hex Head Bolt | 2 |
| 7 | Z017.10064 | M8 Spring Washer | 2 |
| 8 | Z017.10825 | M8 x 25mm Washer | 3 |
| 9 | Z026.20049 | 5mm Alloy Spacer | 2 |
| 10 | Z017.10044 | M8 x 20mm Hex Head Bolt | 1 |
| 11 | Z017.10070 | M8 x 12mm Cap Head Bolt | 1 |
| 12 | Z016.10010 | 34-37mm Clamp | 1 |

| | |
|---|---|
| CLASSIFICATION | UK Road Legal |
| EC APPROVED | No |
| MARKING | BS AU 193a: 1990/T3 |
| DATE | 11/12/2024 |
| ISSUE | 03 |
| AUTHORISED | S Shipley |

**NOTE:** ENSURE SCORPION SYSTEM IS CLEAR OF MOVING PARTS AND ALL ORIGINAL FUNCTIONS WORK CORRECTLY.

| | | | |
|---|---|---|---|
| **Bike** | Vespa GTS 300 & GTV 300 Euro 5 | **Part No.** | RVE-220 |
| **Year** | 2020-Current | **Fit Kit** | Z039.10692 |
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A) Loosen the exhaust clamp on the rear silencer.

B) Remove the rear lower silencer mounting bolt.

C) Remove the front upper silencer mounting bolt.

D) Supporting the weight of the silencer remove the rear upper mounting bolt.

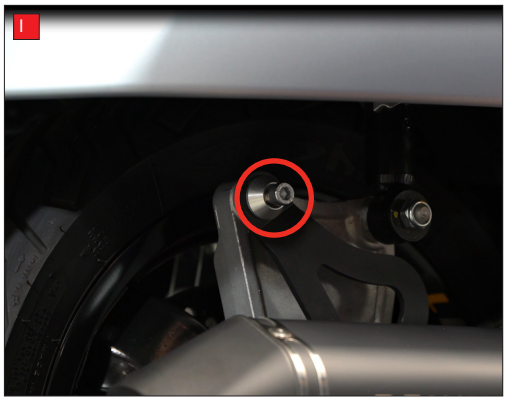
E) Carefully remove the rear silencer. Ensure that the gasket stays with the silencer, it is not required with the Scorpion part.

F) Place the silencer on a soft clean surface and attach the bracket to it using the hardware provided. See diagram above for the order the hardware should be installed. The bolts should only be lightly tightened at this stage to allow some adjustment.

G) Slide the Scorpion connecting pipe and clamp onto the original system.

H) Slide the Scorpion silencer onto the connecting pipe.

| | | | |
|---|---|---|---|
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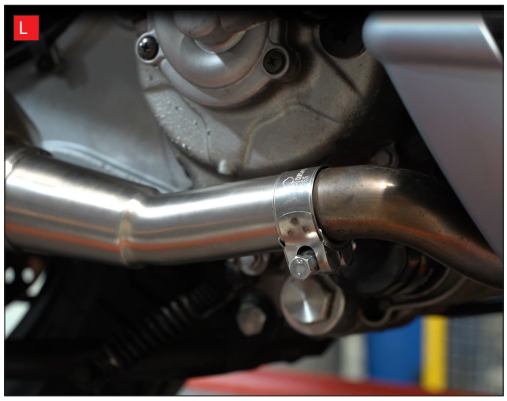


I) Line the bracket up with the original mounting holes and install the rear upper mounting bolt along with the alloy finisher.

J) Install the lower mounting bolt and washer.

K) Adjust the silencer and connecting pipe until everything lines up correctly.




L) Begin to fully tighten everything starting with the clamp between the Scorpion connecting pipe and the original system.

M) Now fully tighten the upper mounting bolt.

N) Now fully tighten the lower mounting bolt.



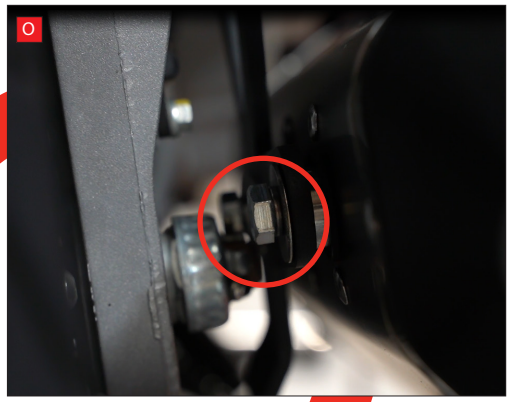


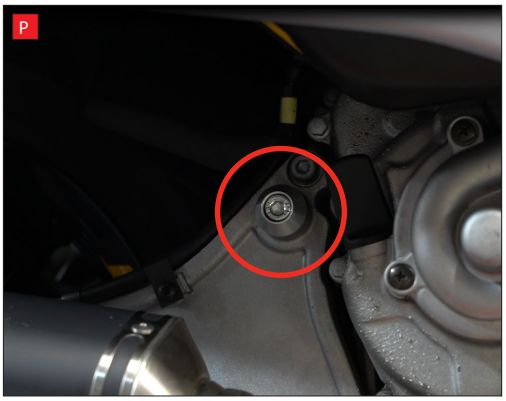


O) Now fully tighten the 2 bolts that hold the silencer to the bracket. As you're doing this make sure that the silencer still lines up with the connecting pipe as it should.

P) The Scorpion system only uses 2 of the 3 original mounting locations, we supply a bolt and finisher so that there isn't an empty bolt hole. Add these to the bolt hole now and fully tighten.

When fitted, take the bike for a short test run, upon return allow the bike and exhaust to cool and check all bolts/fixings are secure.



| | | | |
|---|---|---|---|
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Thank you for purchasing your Scorpion Silencer.
Care of your exhaust: Please refrain from cleaning silencer with heavy solvents or abrasives!

Vielen Dank Fur den kauf eines Scorpion Schalldampfers! Pflegehinweis: Bitte verwenden Sie niemals Scheuermittel oder aggressive Reiniger zur Pflege Ihres Auspuffes!

Merci d'avoir choisi un echappement Scorpion.
Entretien de votre silencieux: Ne pas utiliser de solvants ou de produits abrasifs!

Muchas gracias por adquirir un Silencioso Scorpion. Le recomendamos no limpiar el silencioso con productos abrasivos o aquellos que contengan disolventes.